



ATAR course examination 2019

Marking key

Marking keys are an explicit statement about what the examining panel expect of candidates when they respond to particular examination items. They help ensure a consistent interpretation of the criteria that guide the awarding of marks.

Section One: Short answer

Question 1

Identify **three** different communication techniques you have used in the design development of a project. Outline how you have used each technique to communicate your design ideas to a client.

Description	Marks	
For each of three communication techniques		
Identifies a communication technique	1	
Subtotal	3	
Outlines how communication technique was used to communicate ideas to a client	2	
Makes a general statement about communication technique	1	
Subtotal	6	
Total	9	
Answers could include:		
Sketching and drawing/rapid concept development/annotated drawings: Concept sketches are hand-drawn quickly using pencils during brainstorming sessions to record initial design ideas. Whether in 2D or 3D, they are very effective when working with a client to ensure understanding of function and aesthetic. Rendering: Adding colour, shading and texture reinforces the design intent and helps visually clarify an idea. Helps to develop the aesthetics further as the final ideas begins to take shape.		
Modelling/prototyping: The client can sit down with a real version of the product, evaluate and test. It is far the client to have a prototype to hold and manipulate.		
2D working/technical drawings: Scale technical drawings are used to share important information with the client suc dimensional and material information.	h as	
3D presentation drawings: 3D presentation drawings such as isometric give a more complete idea of the design, sacrificing some of the technical information. Useful to present an easy to understand visual to the client.		
Other answers may include: storyboard/inspiration board specification sheets. 		

Accept other relevant answers.

MATERIALS DESIGN AND TECHNOLOGY

15% (27 Marks)

(9 marks)

Question 2

(a) Explain how you considered function in the design of your project.

(3 marks)	(3	marks)	
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(12 marks)

Description		
Explains how they considered function in the design of a project	3	
Describes how they considered function in the design of a project	2	
Makes a general statement about how they considered function in the design of a project	1	
Total	3	
Answers could include:		

Wood example:

The client wanted the project to be light weight so they could lift it easily but also wanted it made from jarrah. Using jarrah would make the project too heavy so instead I included jarrah inlays and features.

Textile example:

The client indicated they required a winter coat that provided warmth and was fashionable. I designed a high collar to provide shelter from wind and provide protection and warmth. Double breasted button closures were also used to improve the warmth of the jacket.

Metal example:

The client wanted a modern style coffee table with storage for magazines, television remotes etc. I had to consider the functional aspects of a storage compartment without compromising the desired aesthetic.

(b) Explain how you considered safety in relation to the end user when designing your project. (3 marks)

Description	Marks
Explains how they considered safety in relation to the end user when	3
designing their project	0
Describes how they considered safety in relation to the end user when	2
designing their project	Z
Makes a general statement about how they considered safety in relation to	1
the end user when designing their project	I
Total	3

Answers could include:

Wood example:

When designing the coffee table for my client I was very conscious of the safety of the client and the end users. The project included a glass top and for this I framed the glass in timber so that there was less chance of the glass breaking. I also used tempered glass with bevelled edges, so if the glass did break then it would shatter instead of breaking into shards. All edges on the table were also slightly rounded with sandpaper to remove the sharp edge of the timber.

Textile example:

There were two ways I considered safety of the end user when designing the product. The first was the length of the dress and ergonomics, to make sure the client could walk safely in the garment without tripping or being restricted in their movements. The dress was also designed using fine, high-quality wool, which is more comfortable and reduces the risk of the client overheating or sweating excessively compared to manufactured fibre.

Metal example:

The client brief was to design a hall table from metal tubing. I ensured the sizes and proportions of the table were correct so that it would not be unbalanced and potentially fall over causing injury. I also ensured there were no sharp edges on the framework by grinding with an angle grinder. The top, which was made from wood, was sanded smooth to prevent splinters and routered around the edge with a bullnose router bit to remove sharp edges.

Question 2 (continued)

(c) Describe how you addressed **three** environmental issues associated with the manufacture of your project. (6 marks)

Description Marks For each of the **three** environmental issues Describes how to address an environmental issue associated with the 2 manufacture of a project Identifies an environmental issue associated with the manufacture of a 1 project Subtotal 2 Total 6 Answers could include: Waste materials: were correctly disposed of materials that could be reused were stored so that they could be used for another • project scrap material was used for testing, practice etc. the placement of the patterns on the material to minimise waste. Fumes from air pollution: ensure extraction is on during the process to ensure all harmful toxins are removed from the area • filtration systems are in place to reduce environmental impact. Finish application and disposal: use VAC free finishes powder coating finish as there is little waste • apply finish in a spray room/booth • • leftover finish disposed of appropriately. Waste water: use a bucket of water to cool down welds/metals instead of using running tap water all of the time. Energy usage: ensure that after using each machine they were correctly turned off ensure that parts match properly by test fitting before joining things together turn off lights and other power consuming equipment after use. • Other answers may include: sourcing sustainable materials

- recycling of materials
- using local products to lower transport emissions.

(6 marks)

Outline **three** techniques a designer can use to assess the success of their final product against the design requirements.

Description	Marks
For each of the three techniques	
Outlines a technique a designer can use to assess the success of their final product against the design requirements	2
Makes a general statement about a technique a designer can use to assess the success of their final product	1
Subtotal	2
Total	6
 seeking client feedback from the intended market on the final design through the a questionnaire, set of criteria etc. evaluation of final product and how it meets the design brief through self-analyst design requirements, design influences etc. through the use of a quality checklist the designer can ensure production method a high standard and that the design has been produced according to the final d by comparing between the original design and final product the designer can err they have met the original intention of the design brief through the design and use of a performance criteria the designer can use this evaluation method of both the design and the final product checking against design specification sheet. 	sis of ods are to esign nsure

Section Two: Extended answer

Question 4

Explore how advances in **two** manufacturing methods have affected purchasing trends in modern society.

Description	Marks
For each of two manufacturing methods	
Explores the relationship between the advance in manufacturing method and purchasing trends in modern society, referring to examples in manufacturing methods	4
Describes the relationship between the advance in manufacturing method and purchasing trends in modern society	3
Outlines the advance in manufacturing method in relationship to purchasing trends in modern society	2
Makes a general statement about the advance in manufacturing method independently from purchasing trends	1
Subtotal	4
Total	8
 CNC plasma cutters CNC mills CNC lathes seamless technology automation 3D printer. 	
 Effects on purchasing trends could include: fast and efficient made to order products, more individual choice quick production of cheaper products, therefore people are buying more more accuracy in mass produced products (e.g. using laser cutters, faster production, decreased price) due to the easier, faster and cheaper methods of manufacturing a larger range of products are available resulting in higher turnover of products and an increase in disposal of unfashionable furniture CNC technology has made it possible to design customised products flat packed manufacturing methods can be made at low cost, shipped at little expense. This has led to increased purchasing and people being able to fill their houses with furniture at minimal cost. 	
Accept other relevant answers.	

25% (37 Marks)

(8 marks)

(9 marks)

(a) Identify **two** forms of research the designer could have conducted and describe how each form would have affected the final design. (6 marks)

Description	Marks
For each of two forms of research	
Identifies a form of research the designer could have conducted	1
Subtotal	2
Describes how the form of research would have affected the final design	2
Makes a general statement about how the form of research would have affected the final design	1
Subtotal	4
Total	6
Answers could include:	
the product will have a market. Research other products on the market: This allows the designer to assess the success and failure of other designs they are catering to the target market.	to ensure
Social media: Consumer demand and social values can be identified through social media identified values can then be considered when designing the product and al to assess the final design to ensure that the design does not offend and cate target market.	so used
Other answers may include: • materials research • researching anthropometric and ergonomic requirements to improve ke Accept other relevant answers.	epability.

(b) Identify **three** benefits to the designer of undertaking extensive research. (3 marks)

Description		Marks
One mark for each correct answer (maximum of 3 marks)		1–3
	Total	3
Answers could include:	<u>.</u>	
ensures the success of the design		
 reduces the risk of designing a product that may offend 		
reduced risk of design failure		
 can identify trends in the market 		
can identify potential design faults/errors		
designer can develop a clearer idea of client values		
the copyright is upheld.		
Accept other relevant answers.		

Question 6

(11 marks)

With reference to the above images, name two elements of design and describe how (a) they have worked together to improve the aesthetics of this product. (4 marks)

Description	Marks
For each of two elements of design	
Names an element of design	1
Subtotal	2
For the description	
Describes how the elements work together, referring to overall aesthetics	2
Makes a general statement about the use of elements in the sofa	1
Subtotal	2
Total	4
Answers could include:	
 Elements of design: line color texture shape form tone. Sample answers: A curved asymmetrical line has been used along the back of the sofa. It is r along the middle of the backrest by change of tone emphasising the second use of line and tone creates interest in the vast backrest making it more app the viewer. The variety of textures along with the three different colours adds interest and the second seco	l line. The bealing to
The variety of textures along with the three different colours adds interest at to the product. The texture of light wood, dark fabric and clear perspex all contrast and increase the aesthetics of the piece.	
Accept other relevant answers.	

(b) Explain how the principle of proportion is demonstrated in the design of this product. (3 marks)

Description	Marks
Explains how the principle of proportion is demonstrated in the design of this product	3
Describes how the principle of proportion is demonstrated in the design of this product	2
Makes a general statement about the principle of proportion	1
Total	3
Sample answer: Proportion is used in many ways. The seat back is portioned into two sectio the two tones of colour. The high rise of the seat back is complemented by to on the other end of the sofa. Finally, one third of the sofa is the table and the remaining two thirds are the seat section, which makes the proportion of the aesthetically pleasing.	the table e

(c) Identify how you could change this design to employ repetition and explain how this would improve the aesthetics of this product. (4 marks)

Description	Marks
For the identification	
Identifies how to change the design to employ repetition	1
Subtotal	1
For the explanation	
Explains how the change would improve the aesthetics of this product	3
Describes how the change would improve the aesthetics of this product	2
Makes a general statement about the aesthetics of this product	1
Subtotal	3
Total	4
Sample answer: Repetition could be used in the design in several ways, by repeating shapes or colours throughout the design. The designer could replace the fabric of the with that of similar texture and colour to the wood of the table. The wood co	ne sofa

or colours throughout the design. The designer could replace the fabric of the sofa with that of similar texture and colour to the wood of the table. The wood could be repeated in the oval clear base. This would create more unity within the design by repeating the textures multiple times, therefore increasing the overall aesthetics of the sofa.

Question 7

(9 marks)

Consider the potential hazards of the use of a machine in your context. Use the risk level key below to identify **one** high, **one** moderate and **one** low risk that may result from the use of the machine and complete the risk assessment table below.

	Descri	otion		Marks
One mark for each correct answer (maximum of 9 marks)			1–9	
	X		Total	9
Answers could Wood example Bandsaw			·	
Banasaw	Risk a	ssessment table		
Risk level	Hazard	Injury	Cont	role
High	Sharp rotating blade	Cuts to hands, lacerations	Guards in pla push sticks, v blade to stop cleaning	ice, use vait for
Moderate	Entanglement – clothing/hair/ jewellery	Body parts pulled into rotating parts. Lacerations, bruising, fractures	Remove loose clothing, jewellery. Tie back long hair, guards in place	
Low	Trip/slip	Slip and fall. Bruising, fractures	Keep floor free of obstructions. Place non- slip mats next to machine	
Metal example Lathe		ssessment table		
Risk level	Hazard	Injury	Cont	rols
High	Entanglement – loose clothing, jewellery, long hair	Body parts pulled into rotating chuck. Lacerations, bruising, fractures	Remove loos jewellery. Tie hair	e clothing,
Moderate	Contact with metal chips or swarf	Cuts to hands	Use gloves w necessary wh removing swa	nen
Low	Floor slip hazard	Slip and fall. Bruising, fractures	Keep floor fre obstructions. slip mats nex machine	e of Place non-

Textile examp Overlocker	ne.				
Ovenuckei	Pick	assessment table			
Risk level Hazard Injury Controls					
High	Lift/falling whilst moving the machine	Back injury, broken toes	Locate machines on appropriate trolley/benches Use correct lifting techniques		
Moderate	Entanglement – loose clothing, jewellery, long hair	Lacerations, bruising, fractures	Remove loose clothing, jewellery. Tie back long hair		
Low	Posture	Back strain	Sit close to the machine, chair at appropriate height		

Section Three: Wood context

Question 8

(a) Identify an innovative timber and list **three** advantages and **three** disadvantages of using this material over solid timber. (7 marks)

Description	Marks
One mark for correctly identifying an innovative timber	1
One mark for each correct advantage (maximum of 3 marks)	1–3
One mark for each correct disadvantage (maximum of 3 marks)	1–3
Total	7
Answers could include: X-Board, melamine, vinyl wrap, plywood, MDF, particle board, engineered v product, composite and laminate materials.	wood
Advantages: • available in large sheets • economical • less defects • good dimensional stability • less prone to warping etc. • uses recycled and off-cut materials to produce • flexible and easy to bend over shapes • cost saving and labour costs • lightweight • reduced environmental impacts • pest and insect resistant.	
 Disadvantages: not as aesthetically pleasing can look cheap tools can be easily blunted bowing – thin sheets do not stay flat joints – less options for joining (i.e. you cannot dovetail etc.) edges must be treated or covered long-term UV stability questionable. Accept other relevant answers.	

(b) With reference to the material identified above, explain the influence this material has had in relation to product design. (3 marks)

Description	Marks
Explains the influence this material has had in relation to product design	3
Describes the influence this material has had in relation to product design	2
Makes a general statement about the influence this material has had in relation to product design	1
Total	3
Answers could include: Vinyl wrap has had huge impacts on how products are designed. Due to the availability in different colours and material treatment, vinyl wrap is used aln exclusively in most housing carpentry and also heavily in furniture construct material is cheap and therefore reduces the cost to the consumer when con purchasing solid wood furniture. Companies such as IKEA have also revolu the use of vinyl wrap through aesthetically appealing design and flat pack fu	nost tion. This npared to tionised
Accept other relevant answers.	

60% (69 Marks)

(10 marks)

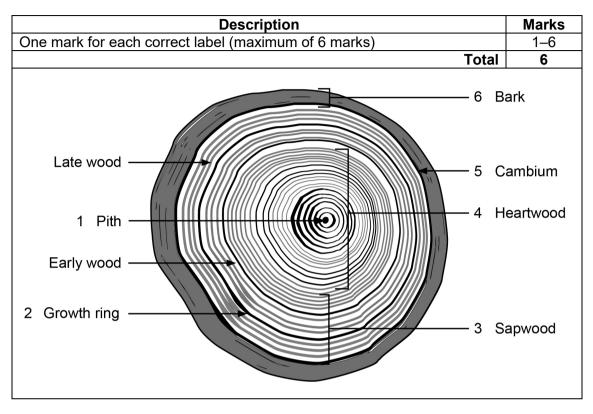
MARKING KEY

MATERIALS DESIGN AND TECHNOLOGY

Question 9

(15 marks)

(a) Using the diagram below, label the parts in the cross-section of the tree. Two have been completed for you. (6 marks)



(b) Identify **four** differences in cellular structure between softwoods and hardwoods.

(4 marks)

Description		Marks
One mark for each correct answer (maximum of 4 marks)		1–4
· · · ·	Total	4
Answers could include:	·	
Hardwoods:		
 are made up of vessels, fibres and parenchyma 		
 vessels are long, cylindrical cells 		
fibres are long, thin cells		
they have thick cell walls		
 parenchyma surround vessel cells and store food 		
 fibres are shorter than softwood tracheids. 		
Softwoods:		
 two cell types: tracheids and parenchyma 		
large, open cell type		
straight radial rows of cells		
 radial rays from the cambium. 		
Accept other relevant answers.		

Question 9 (continued)

(c) Describe **one** method of seasoning timber.

(2 marks)

Description		Marks
Describes one method of seasoning timber		2
Makes a general statement about seasoning timber		1
× ×	Total	2
Answers could include:		

Air seasoning:

This is the method where green timber is stacked in the open air until moisture content has reduced to match the environment.

Kiln seasoning:

Timber is stacked in a building or compartment where the air temperature can be electronically controlled, similar to an oven.

(d) List **three** consequences of using timber that has not been seasoned appropriately to the correct moisture content. (3 marks)

Description		Marks
One mark for each correct answer (maximum of 3 marks)		1–3
	Total	3
Answers could include:		
timber could continue to shrink		
 joints break/separate 		
timber twists		
timber warps		
timber could swell		
 timber could split/crack. 		
Accept other relevant answers.		

(18 marks)

(a) Using the plans on page 8 and the information above, complete the cutting list below and calculate the cost of the materials required to manufacture the dining table. Round the costs to the nearest cent. (7 marks)

Description						
One mark for	each part cost	(maximum o	f 7 marks)		1–7	
				Total	7	
Sample answ	Sample answer:					
	Material	Number	Total length	Price	Cost of	
Part name	(mm)	required	required (m)	per metre	part(s)	
1. Stretcher	200 x 50	1	1.6	\$45.75	\$73.20	
2. Leg	90 x 90	4	2.6	\$42.90	\$111.54	
3. Short rail	125 x 30	2	1.6	\$15.72	\$25.15	
4. Leg base	125 x 50	2	1.6	\$21.34	\$34.14	
5. Foot	125 x 30	4	0.4	\$15.72	\$6.29	
6. Тор	250 x 38	4	8	\$48.88	\$391.04	
7. Dowel	20	4	0.92	\$9.05	\$8.33	

(b) Other than materials, identify **three** considerations to be taken into account in costing this product for a client. (3 marks)

Description		Marks
One mark for each correct answer (maximum of 3 marks)		1–3
	Total	3
Answers could include		
electricity		
• water		
 consumables – sandpaper, glue, screws, rags etc. 		
machine maintenance		
wage/profit		
• finish		
 specialist equipment purchases 		
wear and tear on tools		
client's budget.		
Accept other relevant answers.		

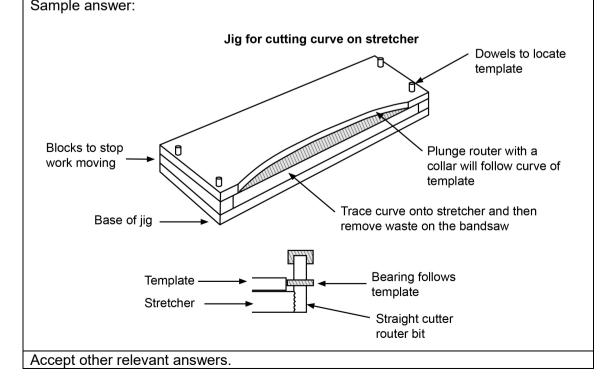
Question 10 (continued)

(c) Identify **two** advantages that the manufacturer would gain by using the jigs and templates. (2 marks)

Description		Marks
One mark for each correct advantage (maximum of 2 marks)		1–2
	Total	2
Answers could include:		
increased accuracy		
faster production		
 less skill required to use the jig 		
less errors		
repeatability		
higher quality work.		
List is not exhaustive.		

(d) In the space below, sketch and annotate a jig or template that could be used to assist in the manufacture of the dining table. (6 marks)

Description	Marks
For the sketch	
Highly detailed sketch of jig or template	3
Detailed sketch of jig or template	2
Legible sketch of template of jig or template	1
Subtotal	3
For the annotations	
Highly detailed annotations showing design reasoning for a feasible solution	3
Detailed annotations showing design reasoning for a feasible solution	2
Some annotations with little design reasoning for a feasible solution	1
Subtotal	3
Total	6
Sample answer:	



(10 marks)

When routing timber there are many variables to consider and the ability to identify and solve problems is an important skill. In the table below, identify the causes of the possible problems and state the appropriate solutions.

	Description		Marks	
One mark for each correct cause of each problem (maximum of 5 marks)				
One mark for each correct solution for each problem (maximum of 5 marks)				
		Total	10	
Answers could include:				
Problem	Cause of problem	Solution		
Burning timber	 blunt router bit unseasoned timber dense timber speed too fast moving router too slowly 	 sharpen router bit quality tooling select timber with moisture content take smaller cuts reduce rpm on rou increase feed rate cutting 	correct uter	
Router running along uncontrolled Inconsistent cutting depth	 moving in the same direction as the router bit depth stop on router not set worn parts on router plunge locking lever not engaged or slipping warped timber/uneven surface router bit loose 	 cut against the dir the cutter set the depth stop beginning cut replace worn parts lock the depth bef starting cut use a router with a base or ensure tin tighten collar 	s before s ore a smaller	
Wood splintering/tearing	 strong grain such as oak blunt router bit taking off too much material in one cut feeding router too fast 	 sharpen router bit use quality bits make several smather reduce feed rate ½ inch shank less chatter cut with the grain cut end grain first only small cuts at increase speed a 	all cuts prone to a time little	
Router will not start List is not exhaustive.	 electrical issue with the router not switched on power supply issue 	 have router profestinspected and fixetinspected and fixeting turn switch on check power pointipoard 	ed	

Question 12

(a) Define the term 'niche market'.

Description	Marks
Defines the term niche market	2
Makes a general statement about niche markets	1
Total	2
Answers could include:	
Niche market:	
A niche market is a market that specialises in satisfying specific design need	ds of a
particular market.	
Accept other relevant answers.	

20

(b) With reference to the statement above, explore how small-scale local industries have adapted to ensure success in the global market. (4 marks)

Description	Marks
Explores how small-scale local industries have adapted to ensure success within the global market	4
Describes how small-scale local industries have adapted to ensure success within the global market	3
Outlines how small-scale local industries have adapted to ensure success within the global market	2
Makes a general statement about small-scale local industries	1
Total	4
 patterns and lifestyles and also economic factors offering a unique product or service personal connection with the customer customisation to individuals developing innovative and high-tech products developing high quality, lasting products experimenting with new technologies and materials 	-
 open to new opportunities and change 	

- keeping an eye on current world affairs and events
- marketing through social media ٠
- website development ٠
- use of online stores such as Etsy
- selling through internet instead of investing in brick and mortar stores. •

Accept other relevant answers.

(6 marks) (2 marks)

(10 marks)

Considering this statement, outline **five** environmental and **five** social impacts this change in law has had on our local society.

Description	Marks
One mark for outlining each environmental impact (maximum of 5 marks)	1–5
One mark for outlining each social impact (maximum of 5 marks)	1–5
Tot	al 10
Answers could include:	
 Environmental impacts: reduced deforestation reduction in plant species loss reduction in animal species loss less erosion and flooding less destruction of natural environment decrease in water pollution decrease in air pollution removal of litter improved habitat for animals reduced carbon dioxide in the air. 	
 Social impacts: shutting down of timber mills loss of jobs reduction in export of Jarrah interstate reduced in export of Jarrah overseas reduced income for small towns reduced property prices in small towns due to people leaving area increase in tourism to old growth forests increase in purchase price of Jarrah due to limited availability increased reliance on imported timbers less infrastructure advancements – health care, education, roads. 	

Section Three: Metal context

Question 14

(a) Identify a new or emerging metal and list **three** advantages and **three** disadvantages of using this material over traditional materials. (7 marks)

22

60% (69 Marks)

(10 marks)

(b) With reference to the material identified above, explain the influence this material has had in relation to product design. (3 marks)

Description	Marks
Explains the influence this material has had in relation to product design	3
Describes the influence this material has had in relation to product design	2
Makes a general statement about the influence this material has had in relation to product design	1
Total	3

Answers could include:

Titanium alloy:

Due to its high strength, low weight and ability to withstand extremes of temperature, titanium has revolutionised the aircraft and aerospace industries. It is also one of the most biocompatible metals, meaning that the human body can handle it in large doses with no impact. This makes it perfect for use in surgical implants, such as hip balls, sockets (joint replacements), heart stents and dental implants. Accept other relevant answers.

Question 15

(15 marks)

(a) On the basis of their properties, provide a reason for the use of each of the **three** different types of steel in the production of the Japanese blade. (3 marks)

Description	Marks
Provides a reason for the use of all three types of steel in the production of the Japanese blade	3
Provides a reason for the use of two types of steel in the production of the Japanese blade	2
Provides a reason for the use of one type of steel in the production of the Japanese blade	1
Total	3

Sample answer:

Mild carbon steel is malleable and ductile. This allows the core to be tough and flexible, preventing the blade from breaking.

Medium carbon steel has good weldability, high strength and impact resistance. This allows for easier lamination (welding) together of the different types of steel. Also allows for the blade to take the impact of strikes from other blades in combat. Durability (resilience in receiving impacts) prevents blade from bending.

High carbon steel has high strength and hardness. The edge of the blade needs to be hard, so it can take a sharper edge to cut more effectively. High carbon steel has enough carbon in it to be hardened via heat treatment. Accept other relevant answers.

Question 15 (continued)

(b) The tsuba (hand guard) is made from a non-ferrous alloy. Identify a possible metal from which it could be made. (1 mark)

Description	Marks
One mark for correct answer	1
Total	1
Answers could include:	
• brass	
bronze	
aluminium alloy	
sterling silver.	

(c) Identify **three** advantages of using an alloy.

(3 marks)

Description	Marks
Identifies one to three advantages of using an alloy (maximum of 3 marks)	1–3
Total	3
Answers could include:	
low weight	
high conductivity	
non-magnetic	
resistant to corrosion.	
Accept other relevant answers.	

(d) Identify **four** differences between the characteristics of ferrous and non-ferrous metals. (4 marks)

Description		Marks
One mark for each correct difference (maximum of 4 marks)		1–4
	Total	4
Answers could include:		
 Ferrous metals: used for their tensile strength and durability high carbon content prone to rusting magnetic. 		
 Non-ferrous metals: more malleable lighter good aesthetic high resistance to rusting non-magnetic. 		
Accept other relevant answers.		

(e) The blade was heat-treated to change the properties of the steel. For **two** of the heat treatment methods listed below, state the property change that is involved and how each process could be achieved in the school workshop. Use correct workshop terminology.

(4 marks)

- Hardening
- Tempering
- Annealing
- Normalising

Description	Marks
For each of two heat-treatments	
States the property change that is involved	1
States how the process could be achieved in the school workshop	1
Subtotal	2
Total	4
Sample answer:	
Hardening: Increases the hardness of the metal. Heat metal to cherry red colour using a acetylene torch or kiln, and quench it quickly in water or oil.	an oxy-
Tempering: The purpose of tempering steel is to reduce brittleness by increasing the top of the metal with only a slight reduction in the hardness. Tempering involves reheating the steel to a lower temperature and allowing to cool more slowly various colours produced indicate the temperature to which the steel was he	s . The
Annealing: Used to remove the hardness of a metal, making it more workable. Heat me an oxy-acetylene torch or kiln, and allow to cool slowly.	etal using
Normalising:	

Normalising reduces residual stress and brittleness, and reduces the hardness of the material, in order to prepare for the next stage of processing (e.g. improves machinability). It is achieved by heating the steel just above its critical point and air cooling.

Question 16

(18 marks)

(a) Using the plans on page 18 and the information above, complete the cutting list below and calculate the cost of the materials required to manufacture the dining table (wood top not included). Round the costs to the nearest cent. (7 marks)

Description				Marks	
One mark for each part cost (maximum of 7 marks)				1–7	
	Total				
Sample answer	<u>:</u>				
Part name	Material (mm)	Number required	Total length required (m)	Price per metre	Cost of part(s)
1. Leg upright	50 x 50 ERW tubing	4	2.86	\$10.85	\$31.03
2. Leg rail	50 x 50 ERW tubing	4	2.40	\$10.85	\$26.04
3. Rectangle vertical	40 x 5 mild steel flatbar	4	1.60	\$4.67	\$7.47
4. Rectangle horizontal	40 x 5 mild steel flatbar	4	0.8	\$4.67	\$3.74
5. Spacer vertical	40 x 5 mild steel flatbar	4	0.44	\$4.67	\$2.05
6. Spacer horizontal	40 x 5 mild steel flatbar	4	0.78	\$4.67	\$3.64
7. Mounting tab	50 x 5 mild steel flatbar	4	0.4	\$5.83	\$2.33

(b) Other than materials, identify **three** considerations to be taken into account in costing this product for a client. (3 marks)

Description		Marks
One mark for each correct answer (maximum of 3 marks)		1–3
	Total	3
Sample answer:		
electricity		
 welding consumables (e.g. for MIG/ARC/TIG) 		
• gas (e.g. argon)		
machine maintenance		
grinding discs		
finishes and coatings		
wage/profit		
client's budget.		
Accept other relevant answers.		

(c) Identify **two** advantages that the manufacturer would gain by using the jigs and templates. (2 marks)

Description		Marks
One mark for each correct answer (maximum of 2 marks)		1–2
	Total	2
Answers could include:		
increased accuracy		
faster production		
 less skill required to use the jig 		
less errors		
repeatability		
higher quality work.		
List is not exhaustive.		

(d) In the space below, sketch and annotate a jig or template that could be used to assist in the manufacture of the dining table. (6 marks)

For the sketch 3 Highly detailed sketch of jig or template 3 Detailed sketch of template of jig or template 1 Legible sketch of template of jig or template 1 Subtotal For the annotations Highly detailed annotations showing design reasoning for a feasible solution Detailed annotations showing design reasoning for a feasible solution Some annotations with little design reasoning for a feasible solution Subtotal Some annotations with little design reasoning for a feasible solution Subtotal Some annotations with little design reasoning for a feasible solution Subtotal Subtot	Description	Marks
Detailed sketch of jig or template 2 Legible sketch of template of jig or template 1 Subtotal 3 3 For the annotations 3 Highly detailed annotations showing design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Some annotations with little design reasoning for a feasible solution 1 Sample answer: Subtotal 3 Sample answer: 5 mm gap to align fiatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack welded when in position	For the sketch	
Legible sketch of template of jig or template 1 Subtotal 3 For the annotations 3 Highly detailed annotations showing design reasoning for a feasible solution 3 Detailed annotations with little design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Some annotations with little design reasoning for a feasible solution 1 Sample answer: Subtotal 3 Total 6 6 Sample answer: Flatbar is clamped with vice grips to angle Flatbar is tack welded when in position	Highly detailed sketch of jig or template	3
Subtotal 3 For the annotations 3 Highly detailed annotations showing design reasoning for a feasible solution 3 Detailed annotations showing design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Total 6 Sample answer: Sample answer: 5 Magle iron attached to a base at exactly go degrees angle Flatbar is tack welded when in position	Detailed sketch of jig or template	2
For the annotations 3 Highly detailed annotations showing design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Sample answer: 5 mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack welded when in position		
Highly detailed annotations showing design reasoning for a feasible solution 3 Detailed annotations showing design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Total 6 Sample answer: 5 mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack welded when in position	Subtotal	3
solution 3 Detailed annotations showing design reasoning for a feasible solution 2 Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Total 6 Sample answer: 5 mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack welded when in position	For the annotations	
Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Total 6 Sample answer: Image to align flatbar spaces Image to align flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly so degrees angle Image to align flatbar is tack welded when in position		3
Some annotations with little design reasoning for a feasible solution 1 Subtotal 3 Total 6 Sample answer: Image to align flatbar spaces Image to align flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly so degrees angle Image to align flatbar is tack welded when in position	Detailed annotations showing design reasoning for a feasible solution	2
Sample answer: 5 mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Solution Flatbar is tack welded when in position		-
Sample answer: 5 mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack welded when in position	Subtotal	
S mm gap to align flatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle	Total	6
	flatbar spaces Flatbar is clamped with vice grips to angle Angle iron attached to a base at exactly 90 degrees angle Flatbar is tack weided when in position Part 5 or 6 Part 3 or 4	
ACCEDI DIDEL LEIEVANT ANSWERS	Accept other relevant answers.	

Question 17

(10 marks)

Quality MIG welds are the result of not only good welding technique but also the ability to identify and solve problems if they occur. In the table below, identify the causes of the possible problems and state the appropriate solutions.

	Description		Marks
One mark for each correct ca	use of each problem (maximum o	of 5 marks)	1–5
One mark for each correct so	lution for each problem (maximur	m of 5 marks)	1–5
		Total	10
Answers could include:			
Problem	Cause of problem	Solution	
No electrical arc (spark)	 welder not turned on 	• turn on welder	
during welding operation	an earth has not been established	make sure eart clamped to wor workpiece	
Porosity of weld (small pinholes)	 inadequate shielding gas gas bottle not turned on gas bottle empty regulator not at correct pressure gas leaking using wrong type of gas nozzle is too small for type of welding extending the welding wire too far out of the nozzle dirty base metal impurities in the base metal 	 check gas bottl turned on set regulator to pressure replace gas bot empty fix any leaks to regulators replace gas wit type replace with a l nozzle reduce the dista the nozzle to th workpiece (approximately remove rust, gr paint, coatings, moisture and d welding use a different 	correct ttle if hoses, h correct arger ance from le 10mm) rease, oil, irt prior to
Workpiece is distorting (warping) after welding	too much heat	 metal select a lower v range reduce the wire 	·
		 speed increase your the speed do not overweld use intermittent (stitch welding) use clamps or j workpiece in point 	d t welds igs to lock

Lack of penetration – shallow fusion between weld metal and workpiece	 insufficient heat insufficient voltage 	 select higher wire feed speed select higher voltage range reduce travel speed prepare joint correctly
Electrode (wire) is not coming out of handpiece	 wire is tangled in wire feed unit (birdnesting) weld forms at contact tip (burnback) kinked or blocked liner ran out of wire 	 trim the affected wire and re-thread it through the feeder and back to the handpiece replace tip decrease roll tension increase wire feed speed do not hold handpiece too close to the workpiece replace tip by removing nozzle and tip, snipping the wire, installing the new contact tip and replacing the nozzle replace liner with correct size for wire
List is not exhaustive.		

Question 18

(a) Define the term 'niche market'.

Description	Marks
Defines the term niche market	2
Makes a general statement about niche markets	1
Total	2
Answers could include:	
Niche market:	
A niche market is a market that specialises in satisfying specific design need	ds of a
particular market.	
Accept other relevant answers.	

(b) With reference to the statement above, explore how small-scale local industries have adapted to ensure success in the global market. (4 marks)

Description	Marks
Explores how small-scale local industries have adapted to ensure success within the global market	4
Describes how small-scale local industries have adapted to ensure success within the global market	3
Outlines how small-scale local industries have adapted to ensure success within the global market	2
Makes a general statement about small-scale local industries	1
Total	4
Answers could include:	
Explorations may be based on:	
 identifying the target market – consumers' attitudes, needs, wants, spen 	ding

- patterns and lifestyles and also economic factors
- offering a unique product or service
- personal connection with the customer
- customisation to individuals
- developing innovative and high-tech products
- developing high quality, lasting products
- · experimenting with new technologies and materials
- open to new opportunities and change
- · looking at where the market has been and where it is going
- · keeping an eye on current world affairs and events
- marketing through social media
- website development
- use of online stores such as Etsy
- selling through internet instead of investing in brick and mortar stores.

Accept other relevant answers.

MARKING KEY

(6 marks)

(2 marks)

(10 marks)

Considering this statement, outline **five** environmental and **five** social impacts of iron ore production on the local mining industry and community.

Description	Marks
One mark for outlining each environmental impact (maximum of 5 marks)	1–5
One mark for outlining each social impact (maximum of 5 marks)	1–5
Answers could include:	10
Environmental impacts:	
 Ore extraction: effect on water runoff native forest clearing destruction of native animal habitats and flora increased atmospheric pollution and dust loss of public access to forests damage to top soil release of metals and chemicals into nearby streams, freshwater bodies and th atmosphere. 	ne
Production:high greenhouse gas emissionshigh energy demand.	
Social impacts:	
 Land: damage to archaeological sites indigenous communities may lose access to tribal land and gain little financially 	y.
 Employment: more opportunities bring jobs and training for local and indigenous people increase local business activity. 	
 Facilities: more infrastructure – health care, education, roads help create new communities. 	
 Economy: positive – economic uplift, brings wealth to regional areas negative – increased cost of living, particularly in area of housing, for the local community increase problem with alcohol and drug abuse lifespan of such operations is often finite resulting in local communities struggli sustain employment and social conditions once the project is completed. List is not exhaustive. 	ng to

Section Three: Textiles context

Question 20

(a) Identify a knit fabric and list **three** advantages and **three** disadvantages of using this material over a woven fabric. (7 marks)

Description	Marks
One mark for correctly identifying a knitted fabric	1
One mark for each correct advantage (maximum of 3 marks)	1–3
One mark for each correct disadvantage (maximum of 3 marks)	1–3
Total	7
Answers could include:	
 Weft knit (jersey, single, double, pile): Advantages: stretches along the width they have a right and a wrong side creates ease in a garment provided garment with more movement and increased ergonomics. Disadvantages: will unravel like woven fabric will curl when cut may stretch over time or shrink lengthwise less structure in your construction. 	
 Warp knit (tricot, raschel, lace, net): Advantages: will not unravel looks similar on both sides has a two way stretch more variety on interlocking stitches. Disadvantages: often see-through has a two way stretch less dimensional stability weaker. 	

(b) With reference to the knit fabric identified above, explain the influence this material has had in relation to product design. (3 marks)

Description	Marks
Explains the influence this material has had in relation to product design	3
Describes the influence this material has had in relation to product design	2
Makes a general statement about the influence this material has had in relation to product design	1
Total	3
Answers could include:	
Warp knit is constructed by having the yarn run lengthwise across the fabric	
allowed garments to be knitted into a circular fabric such as seamless t-shir or be knitted into flat fabric, giving a large variety of design options. Along w computer aided design, warp knits can be knit into three dimensional shape allowing designers more versatility in figure forming designs.	rith
Accept other relevant answers.	

60% (69 Marks) (10 marks)

(a) Referring to a fibre, describe how its longitudinal shape affects its properties. (2 marks)

Description	Marks
Describes how the longitudinal shape of the fibre affects its properties	2
States the longitudinal shape	1
Total	2

Sample answers:

Wool has a scale-like appearance which all go in the same direction. These scales mean that the fibre has low to moderate abrasion resistance but gives excellent elasticity. Wool has excellent felting abilities as the scales rub in different directions.

Cotton's irregular twists, called convolutions, makes it difficult for light to reflect, therefore cotton is not lustrous. It is easily spun into fine yarn, making cotton versatile in its dyeing capabilities.

Accept other relevant answers.

(b) List **three** predominantly crystalline fibres.

(3 marks)

Description		Marks
One mark for each correct fibre (maximum of three marks)		1–3
	Total	3
Answers could include:		
polyester		
cotton		
• silk		
• nylon.		
Accept other relevant answers.		

(c) With reference to their properties, distinguish the differences between the polymer structures of amorphous and crystalline fibres. (4 marks)

Description	Marks
Detailed referencing to properties when distinguishing differences between the polymer structures of amorphous and crystalline fibres	4
Reference to some properties when distinguishing differences between the polymer structures of amorphous and crystalline fibres	3
Differences identified between the polymer structures of amorphous and crystalline fibres	2
Limited differences identified between the polymer structures of amorphous and crystalline fibres	1
Total	4

Polymers are multiple fibre units that joined together. The space between these polymers is the polymerisation of the fibre. Crystalline fibres have very little space between polymers and are in parallel arrangement. Amorphous fibres have the polymers further apart and are arranged randomly. As the polymers are further apart amorphous fibres are weaker, but this also makes them more absorbent. Crystalline fibres being closer together are stronger and have more durability.

Markers note: A diagram may be used as the basis for an answer. Accept other relevant answers.

(15 marks)

Question 21 (continued)

(d) Identify **three** advantages of using a fibre blend.

(3 marks)

Description	Marks
Identifies one to three advantages of using a fibre blend (maximum of	1–3
3 marks)	
Total	3
Answers could include:	
 increases performance of the yarn 	
increases dye capabilities	
makes it stronger	
allows the yarn to stretch	
reduces production costs/material costs.	

(e) Select a type of yarn and outline why a designer would choose that yarn. (3 marks)

Description	Marks
One mark for correct yarn selection	1
Outlines why the yarn is appropriate for the end use	2
Lists yarn characterises	1
Total	3
Answers could include:	
 Spun staple yarn: good absorbency resiliency and elasticity suitable for quilts and short-term clothing such as t-shirts. 	
 Filament yarn: strong, good lustre and durability. Underwear, hosiery, pyjamas/boxers evening wear, costumes. Extremely versatile when knitted. 	shorts,
Accept other relevant answers.	

(18 marks)

(a) Using the pattern on page 28 and the information above, complete the materials list below and calculate the cost of the materials required to produce the skirt. Round the costs to the nearest cent. (7 marks)

	Description		Marks
One mark for each part cost (maximum of 7 marks)		1–7	
		Tota	l 7
Sample answer:			
Item	Quantity	Price per metre	Cost
Cotton plain weave	0.09 m	\$4.95	\$0.45
Cotton sateen weave	1.24 m	\$14.95	\$18.54
Interfacing	0.09 m	\$9.99	\$0.90
Lining	1.24 m	\$4.99	\$6.19
Zipper	1		\$1.99
Hooks and eyes	1		\$3.50
Lace trim	0.74 m	\$7.50	\$5.55

(b) Other than materials, identify **three** considerations to be taken into account in costing this product for a client. (3 marks)

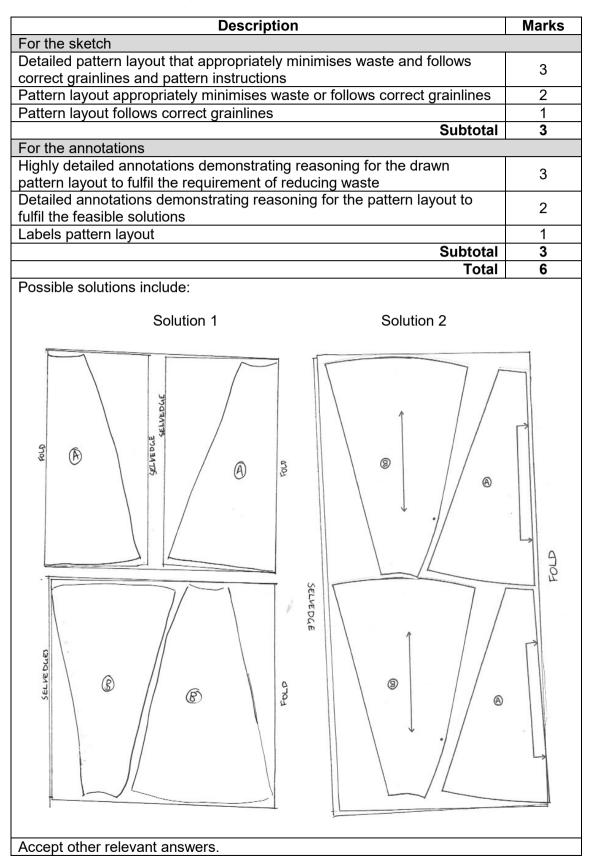
Description		Marks
One mark for each correct answer (maximum of 3 marks)		1–3
``````````````````````````````````````	Total	3
Answer could include		
electricity		
• water		
notions, buttons, elastic		
thread		
machine needles		
<ul> <li>equipment and tools (e.g. tape measure and scissors)</li> </ul>		
machine maintenance		
labour/wage/profit		
specialist equipment purchases		
client's budget.		
Accept other relevant answers.		

# Question 22 (continued)

(c) Identify **two** processes or items of equipment that a manufacturer could use to improve accuracy when marking or cutting out a pattern. (2 marks)

Description		Marks
One mark for each correct answer (maximum of 2 marks)		1–2
	Total	2
Answer could include:		
chalk markings, tailors wheel		
tracing or tacking a pattern		
ironing the fabric		
<ul> <li>pinning or securing the pattern using weights</li> </ul>		
rotary cutter		
<ul> <li>prewash/shrink the fabric</li> </ul>		
• CAM		
laser cutter.		
List is not exhaustive		

(d) In the space below, sketch and annotate a pattern layout the manufacturer could use to minimise waste when cutting out the lining pattern pieces A and B. (6 marks)



#### **Question 23**

## (10 marks)

Quality overlocking is the result of not only good technique, but also the ability to identify and solve problems if they occur. In the table below, identify the causes of the possible problems and state the appropriate solutions.

Description		Marks	
One mark for each correct cause of each problem (maximum of 5 marks)		1–5	
One mark for each correct so	plution for each problem (maximu	m of 5 marks)	1–5
		Total	10
Answers could include:			
Problem	Cause of problem	Solution	
Fabric rolling under	<ul> <li>cutter not adjusted properly to edge</li> <li>roll edge setting engaged</li> <li>cutter not engaged</li> </ul>	<ul> <li>tighter cutter</li> <li>change/check k settings</li> <li>raise cutter</li> </ul>	nife
Loose looper threads	tension incorrect/too     loose	<ul> <li>change the upp tension down</li> <li>check the differ</li> </ul>	·
Thread not on the edge of the material	<ul><li>machinist error</li><li>loose upper looper</li></ul>	<ul> <li>work with the cu fabric, stretch fa the bias</li> </ul>	
Stitching gathering	stitch tension too tight	<ul> <li>check stitch len thread tension</li> </ul>	gth and
Fabric cutting caught in stitching	cutter blunt	<ul> <li>sharpen cutter/s machine</li> </ul>	service
List is not exhaustive.			

MATERIALS DESIGN AND TECHNOLOGY

(6 marks)

(a) Define the term 'niche market'.

(2 marks)

Description	Marks
Defines the term niche market	2
Makes a general statement about niche markets	1
Total	2
Answers could include: Niche market: A niche market is a market that specialises in satisfying specific design need particular market.	ds of a
Accept other relevant answers.	

(b) With reference to the statement above, explore how small-scale local industries have adapted to ensure success in the global market. (4 marks)

Description	Marks
Explores how small-scale local industries have adapted to ensure success within the global market	4
Describes how small-scale local industries have adapted to ensure success within the global market	3
Outlines how small-scale local industries have adapted to ensure success within the global market	2
Makes a general statement about small-scale local industries	1
Total	4
Answers could include:	
<ul><li>Explorations may be based on:</li><li>identifying the target market - consumers' attitudes, needs, wants, spen</li></ul>	ding

- patterns and lifestyles and also economic factors
- offering a unique product or service
- personal connection with the customer
- customisation to individuals
- developing innovative and high-tech products
- developing high quality, lasting products
- experimenting with new technologies and materials
- open to new opportunities and change
- looking at where the market has been and where it is going
- keeping an eye on current world affairs and events
- marketing through social media
- website development
- use of online stores such as Etsy
- selling through internet instead of investing in brick and mortar stores.

Accept other relevant answers.

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### Question 25

## (10 marks)

Considering this statement, outline **five** environmental and **five** social impacts of textile production on the local industry and community.

Description	Marks
One mark for outlining each environmental impact (maximum of 5 marks)	1–5
One mark for outlining each social impact (maximum of 5 marks)	1–5
Total	10
Answers could include:	
<ul> <li>Environmental impacts:</li> <li>increase of agricultural land use in Australia</li> <li>loss of natural environment</li> <li>increase in erosion</li> <li>decrease in water pollution as processing is offshore</li> <li>decrease in air pollution as processing is offshore</li> <li>increased use of water on farms</li> <li>increased use of lime treatments to soils</li> <li>transport of product overseas and then back.</li> </ul>	
Social impacts:	
<ul> <li>increase in local jobs (e.g. shearers, farmers)</li> </ul>	
• more jobs in research and development to improve quality of wool and cotton	
<ul> <li>increase cost in the price of textiles due to high demand</li> </ul>	
loss of processing jobs and skills in Australia	
communities are revitalised due to the increase in the sale price.	
List is not exhaustive.	

#### ACKNOWLEDGEMENTS

Question 9(a)Purdue University. (n.d.). Tree cross section [Diagram]. Retrieved<br/>October, 2019 from https://extension.entm.purdue.edu/EAB/images/<br/>tree_cross_section_lg.gifQuestion 10(d)Diagram of jig for cutting curve on stretcher provided by courtesy of a<br/>member of the examining panelQuestion 16(d)Diagram of metal jig provided by courtesy of a member of the<br/>examining panelQuestion 22(d)Diagram of pattern layout template provided by courtesy of a member<br/>of the examining panel

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