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| **Syllabus changes** |
| The content identified by ~~strikethrough~~ has been deleted from the syllabus and the content identified in *italic*s has been revised in the syllabus for teaching from 2023.  **Unit 3**   * ~~analysis of~~ the impact of globalisation on:   + employment levels in developing countries and in developed countries   + global spread of skills and technology   + international cooperation   + domestic market   + tax minimisation – tax havens and transfer pricing * *the* role ~~and benefits~~ of innovation in improving products, processes and services   **Unit 4**   * ~~analysis of~~ the impact of cultural considerations on global business practice, including:   + levels of education   + customs   + holidays and celebrations   + religious beliefs   + business etiquette   + communication protocols * *the role of business in relation to* ethical practice in a global context, including:   + minimum standards of labour by the International Labour Organisation (ILO), including the use of child labour   + ~~the role of~~ corporate social responsibility   + environmental sustainability |