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| **Syllabus changes** |
| The content identified by ~~strikethrough~~ has been deleted from the syllabus and the content identified in *italic*s has been revised in the syllabus for teaching from 2023.**Unit 3*** ~~analysis of~~ the impact of globalisation on:
	+ employment levels in developing countries and in developed countries
	+ global spread of skills and technology
	+ international cooperation
	+ domestic market
	+ tax minimisation – tax havens and transfer pricing
* *the* role ~~and benefits~~ of innovation in improving products, processes and services

**Unit 4*** ~~analysis of~~ the impact of cultural considerations on global business practice, including:
	+ levels of education
	+ customs
	+ holidays and celebrations
	+ religious beliefs
	+ business etiquette
	+ communication protocols
* *the role of business in relation to* ethical practice in a global context, including:
	+ minimum standards of labour by the International Labour Organisation (ILO), including the use of child labour
	+ ~~the role of~~ corporate social responsibility
	+ environmental sustainability
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